

PRODUCT INFORMATION

Special Grade

SPESIN[®] KP515G30WBL

PBT Compound resin,
High stiff, [whether](#) resistant

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	-	1.52
Shrinkage	ASTM D955	%	0.3-0.5
Water Absorption 23 °C, Equilibrium 60%RH	ASTM D570	%	0.05
Thermal			
Melting Point	ASTM D1525	°C	223
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa (4.6 kg/cm ²)		°C	220
HDT/A 1.82 MPa (18.6 kg/cm ²)		°C	205
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10 ⁻⁴ cm/cm·°C	0.4
Flammability	UL 94		HB
Mechanical			
Tensile Strength 23 °C	ASTM D638	MPa (kg/cm ²)	142(1450)
Tensile Elongation 23 °C	ASTM D638	%	5
Flexural Strength 23 °C	ASTM D790	MPa (kg/cm ²)	216(2200)
Flexural Modulus 23 °C	ASTM D790	MPa (kg/cm ²)	8346(85100)
Notched Izod Impact Strength 23 °C	ASTM D256	J/m (kg·cm/cm)	98(10)
Rockwell Hardness R scale	ASTM D785	g/cc	125
Electrical			
Arc Resistance	ASTM D495	sec	110
Dielectric Constant	ASTM D150	10 ⁶ Hz	3.7
Dielectric Strength	ASTM D149	KV/mm	27

The information provided in this data sheet is based on our present state of knowledge and is estimated by KOLON PLASTICS, Inc. This information should not be used as guaranteeing specification limits. KOLON PLASTICS, Inc. make no warranty and liability in connection with any use of this information.

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